

**Arnite® TV6 220**

PBT-GF10

DSM Engineering Plastics

**Product Texts**

10% Glass Reinforced

ISO 1043 PBT-GF10

[Arnite website](#)**Mechanical properties****ISO Data**

	Value	Unit	Test Standard
Tensile Modulus	4500	MPa	ISO 527-1/-2
Stress at break	80	MPa	ISO 527-1/-2
Strain at break	5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	35	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	5	kJ/m <sup>2</sup>	ISO 179/1eA

**Thermal properties****ISO Data**

	Value	Unit	Test Standard
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Coeff. of linear therm. expansion, parallel	60	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10

**Electrical properties****ISO Data**

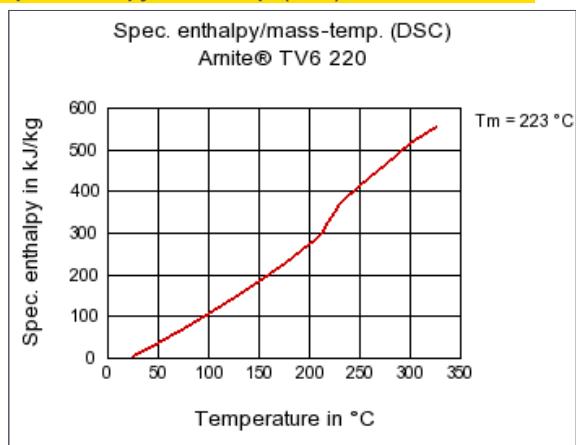
	Value	Unit	Test Standard
Volume resistivity	>1E13	Ohm*m	IEC 60093

**Other properties****ISO Data**

	Value	Unit	Test Standard
Water absorption	0.35	%	Sim. to ISO 62
Humidity absorption	0.16	%	Sim. to ISO 62
Density	1370	kg/m <sup>3</sup>	ISO 1183

## Diagrams

## Spec. enthalpy/mass-temp. (DSC)



## Characteristics

## Processing

Injection Molding

## Additives

Release agent

## Delivery form

Pellets

## Other text information

## Injection Molding

[Injection Molding Recommendations](#)